



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3492-5
Job Sheet 168669



Part No: D3492-5

Job Qty: 100 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/3/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	12/2/17	12/2/17	0.00	0.00	Start Up Machining		17/12/17
100	Hardinge	100 pcs	12/2/17	12/2/17	0.00	4.05	Hardinge		17/12/17
110	QC	100 pcs	12/2/17	12/2/17	0.00	0.00	QC2		17/12/17
120	QC	100 pcs	12/2/17	12/2/17	0.00	0.00	QC8		17/12/17
150	HandFinish	100 pcs	12/2/17	12/2/17	0.00	0.35	HandFinish1		17/12/17
160	Powdercoat	100 pcs	12/3/17	12/3/17	0.00	0.15	Powdercoat1		17/12/17
170	QC	100 pcs	12/3/17	12/3/17	0.00	0.00	QC3		17/12/17
180	Packaging	100 pcs	12/3/17	12/3/17	0.00	0.00	Packaging3	FP-001	17/12/17
190	QC21-SA	100 Ea	12/3/17	12/3/17	0.00	0.00	QC21		17/12/17

Part Op 100 - 1-Turn as per Folio FA634 & Dwg D3492

Descriptions: 160 - (Flat End Only) START TIME: 12:00 FINISH TIME: 12:30 00:1:30

180 - LOCATION : FP001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.375	6	18	0	0

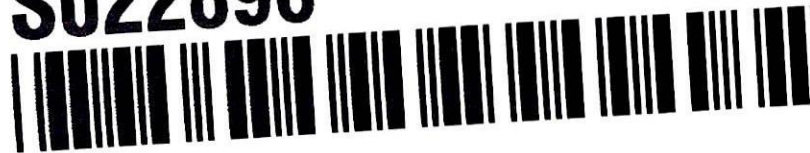
Em 137599.0 = 6'

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.375inches ± 0.010	0.385 0.365		
2	Plug	0.188inches + 0.005 - 0.001	0.193 0.187		
3	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		
4	Plug	0.500inches ± 0.010	0.510 0.490		
5	Plug	0.060inches ± 0.005	0.065 0.055		
6	Plug	0.060inches ± 0.005	0.065 0.055		
7	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		

5022889

DART
AEROSPACE
S022896



Plug

PART NO:
Revision:
Operation:
Change No:

D3492-5

Start up Operation

Mfg Date: 12/15/17
Job No: 168669

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